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## **How To Order Curved Metals**

Please Provide The Following Information:	Figure 1 LENGTH OF ARC
DATE:	
JOB NAME:	X
COMPANY NAME:	A
ADDRESS:	
CITY, STATE, ZIP:	pa + 19
PHONE: ()	Figure 2
FAX: ()	
E-MAIL:	
FROM:	TANGENT POINT
THIS IS A REQUEST FOR A QUOTATION	1/2 CIRCLE WITH STRAIGHT LEGS
THIS IS AN ORDER P.O.#	1/2 CIRCLE WITH STRAIGHT LEGS
ATTN:	Figure 3
1. WHICH EXTRUSION IS TO BE USED?  Name extruder, section number and finish to be used. We have most major extruders'	
catalogs and have compiled data on the suitability of most extrusions for curving. We can help in the selection of the proper one for your particular application.	LEG OUT
2. HOW IS THE EXTRUSION TO BE USED?  An extrusions application will determine which one to use. We're able to help if you're	LEG IN / /
not sure.	EASY WAY
3. WHAT IS THE FORMING SIZE?  Refer to the illustrations and determine the proper dimensions:	
A. Inside radius (Fig. 5)	
B. Length of arc (Fig. 1)	// ///
C. What kind of bend: Leg-in, Leg-out, etc. (Fig. 3 & 4)	Figure 4 HARD WAY
4. Number of units required	ARC LENGTH
5. Extrusion source and part number	And Lendin
6. Alloy and Temper Supplied	
7. Excess for set up	INSIDE
8. Extra length for grip ~ 24" (12" each side)	RADIUS \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
9. Template supplied: YES NO	t/// CHORD
10. Finish Temper Required	7
NOTE: In some cases, certain extrusions are not suitable for curving. We can help in selecting alternatives. Call us, or better yet, fax us a copy of your drawing. This will help us to obtain a solution.	DIM. POINTS EXCESS FOR GRIP